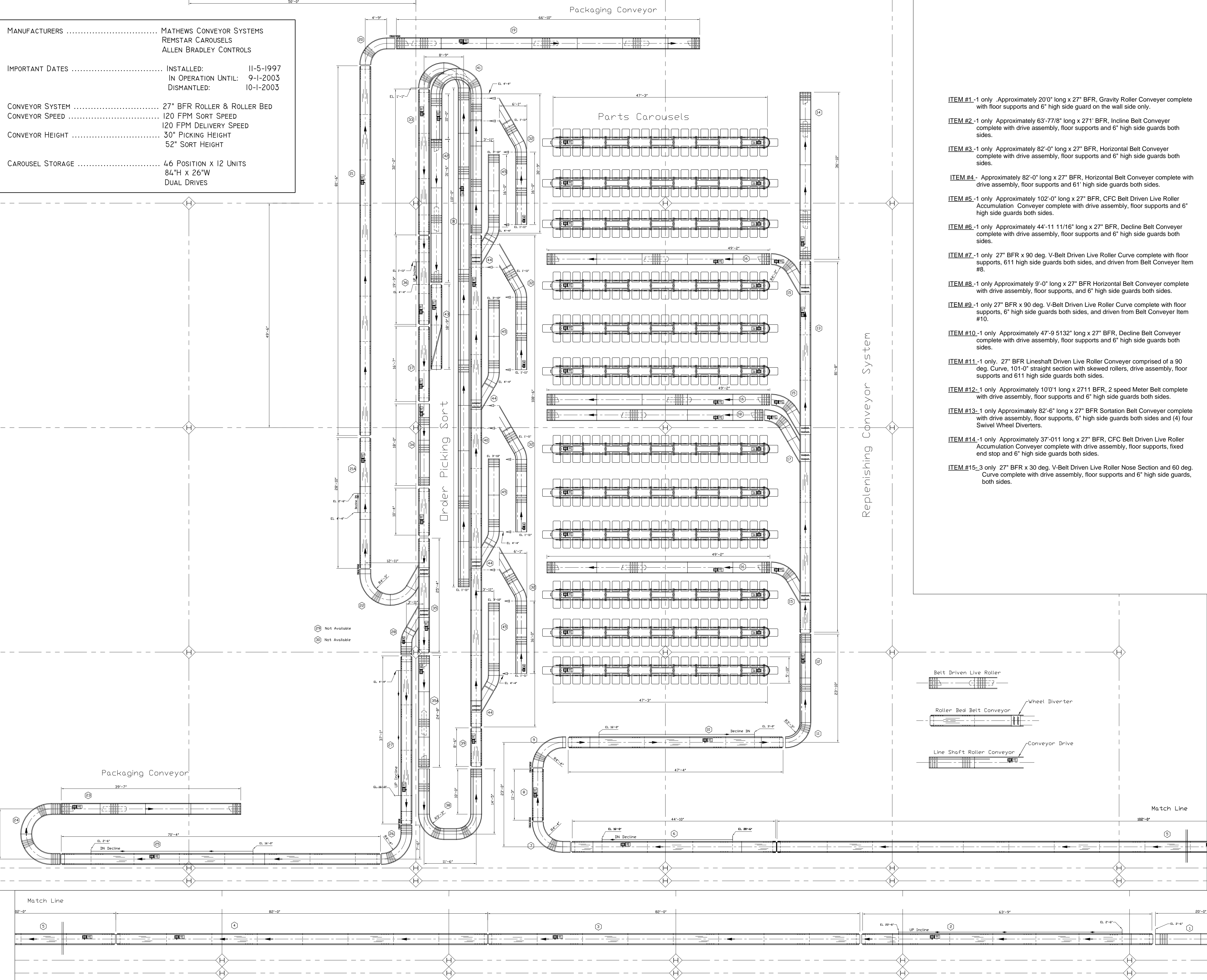


MANUFACTURERS	MATHEWS CONVEYOR SYSTEMS REMSTAR CAROUSELS ALLEN BRADLEY CONTROLS
IMPORTANT DATES	INSTALLED: 11-5-1997 IN OPERATION UNTIL: 9-1-2003 DISMANTLED: 10-1-2003
CONVEYOR SYSTEM	27" BFR ROLLER & ROLLER BED
CONVEYOR SPEED	120 FPM SORT SPEED 120 FPM DELIVERY SPEED
CONVEYOR HEIGHT	30" PICKING HEIGHT 52" SORT HEIGHT
CAROUSEL STORAGE	46 POSITION X 12 UNITS 84"H X 26"W DUAL DRIVES



- ITEM #1 -1 only Approximately 20'0" long x 27" BFR, Gravity Roller Conveyor complete with floor supports and 6" high side guard on the wall side only.
- ITEM #2 -1 only Approximately 63'-77/8" long x 27" BFR, Incline Belt Conveyor complete with drive assembly, floor supports and 6" high side guards both sides.
- ITEM #3 -1 only Approximately 82'-0" long x 27" BFR, Horizontal Belt Conveyor complete with drive assembly, floor supports and 6" high side guards both sides.
- ITEM #4 -1 only Approximately 82'-0" long x 27" BFR, Horizontal Belt Conveyor complete with drive assembly, floor supports and 61" high side guards both sides.
- ITEM #5 -1 only Approximately 102'-0" long x 27" BFR, CFC Belt Driven Live Roller Accumulation Conveyor complete with drive assembly, floor supports and 6" high side guards both sides.
- ITEM #6 -1 only Approximately 44'-11 11/16" long x 27" BFR, Decline Belt Conveyor complete with drive assembly, floor supports and 6" high side guards both sides.
- ITEM #7 -1 only 27" BFR x 90 deg. V-Belt Driven Live Roller Curve complete with floor supports, 611 high side guards both sides, and driven from Belt Conveyor Item #8.
- ITEM #8 -1 only Approximately 9'-0" long x 27" BFR Horizontal Belt Conveyor complete with drive assembly, floor supports, and 6" high side guards both sides.
- ITEM #9 -1 only 27" BFR x 90 deg. V-Belt Driven Live Roller Curve complete with floor supports, 6" high side guards both sides, and driven from Belt Conveyor Item #10.
- ITEM #10 -1 only Approximately 47'-9 51322" long x 27" BFR, Decline Belt Conveyor complete with drive assembly, floor supports and 6" high side guards both sides.
- ITEM #11 -1 only 27" BFR Lineshaft Driven Live Roller Conveyor comprised of a 90 deg. Curve, 101'-0" straight section with skewed rollers, drive assembly, floor supports and 611 high side guards both sides.
- ITEM #12 -1 only Approximately 10'0"1 long x 2711 BFR, 2 speed Meter Belt complete with drive assembly, floor supports and 6" high side guards both sides.
- ITEM #13 -1 only Approximately 82'-6" long x 27" BFR Sortation Belt Conveyor complete with drive assembly, floor supports, 6" high side guards both sides and (4) four Swivel Wheel Diverters.
- ITEM #14 -1 only Approximately 37'-011 long x 27" BFR, CFC Belt Driven Live Roller Accumulation Conveyor complete with drive assembly, floor supports, fixed end stop and 6" high side guards both sides.
- ITEM #15 -3 only 27" BFR x 30 deg. V-Belt Driven Live Roller Nose Section and 60 deg. Curve complete with drive assembly, floor supports and 6" high side guards, both sides.

- ITEM #28 -1 only 27" BFR x 30 deg. V-Belt Driven Live Roller Nose Section and Curve complete with drive assembly, floor supports and 6" high side guards, both sides.
- ITEM #31 -1 only 27" BFR Lineshaft Driven Live Roller Conveyor, 110'-0" long straight section complete with drive assembly and 2 -90 deg. Curves, complete with floor supports and 611 high guards both sides.
- ITEM #32 -4 only 27" BFR x 1610" long Lineshaft Driven Live Roller Conveyor complete with drive assembly, floor supports, 30 deg. Curve, 51-611 Lineshaft Crossover Section, and Nose Section.
- ITEM #33 -1 only Belt Conveyor. 27" BFR x 32'2" Long. C/w Drive and supports.
- ITEM #34 -1 Only Line Shaft Drive Roller Conveyor. 27" BFR x 18'-0" Long. C/w drive and supports.
- ITEM #35 -1 Only Belt Conveyor. 27" BFR x 25'-4" Long. C/w Drive and supports.
- ITEM #35A -1 only Approximately 24'-8" long x 27" BFR, CFC Belt Driven Live Roller Accumulation Conveyor complete with drive assembly, floor supports, fixed end stop and 6" high side guards both sides
- ITEM #36 -1 only Approximately 19'-9" long x 27" BFR, Incline Belt Conveyor complete with drive assembly, floor supports, and 6" high side guards both sides.
- ITEM #37 -1 only Approximately 16'-7" Long 27" BFR Belt Conveyor c/w drive and supports
- ITEM #38 -1 only Lineshaft Driven Live Roller Conveyor straight section complete with drive assembly, (two) 90 deg. Lineshaft Curves, (one) 33" long Lineshaft Driven Live Roller Conveyor straight section, and (2) 10'-0" long x 27" BFR, Lineshaft Driven Live Roller Conveyor straight section, floor supports, and 6" high side guards both sides.
- ITEM #39 -1 only Approximately 10'-0" long x 27" BFR, 2 speed Meter Belt complete with drive assembly, floor supports and 61 high side guards both sides.
- ITEM #40 -1 only Approximately 108'-11 long x 27" BFR, Sortation Belt Conveyor complete with drive assembly, floor supports, 6" high side guards both sides and (4) four Swivel Wheel Diverters.
- ITEM #41 -1 only Lineshaft Driven Live Roller Conveyor straight section complete with drive assembly, (two) 90 deg. Lineshaft Curves, (one) 10'-0" long Lineshaft Driven Live Roller Conveyor straight section, and 1 31'-0" long x 27" BFR, Lineshaft Driven Live Roller Conveyor straight section, floor supports, and 6" high side guards both sides.
- ITEM #42 -1 only Approximately 32'-0" long x 27" BFR, CFC Belt Driven Live Roller Accumulation Conveyor complete with drive assembly, floor supports, and 611 high side guards both sides.
- ITEM #43 -1 only Approximately 20'-0" long x 27" BFR, Belt Conveyor Slider Tread Section complete with drive, floor supports and 6" high side guards both sides
- ITEM #44 -4 each 30 Degree Spur Conveyors with Wheel Diverters.
- ITEM #45 -8 each 10'-0" Long Gravity Conveyor Sections. 27" BFR Stainless Steel Picking Benches

WHITECH EQUIPMENT, INC. MEMPHIS, TN 901-757-5611				
Order Picking and Sort Conveyor System				
SIZE	DATE:	DWG. NO.	REV	
SCALE	1" = 10'-0"	DRAWN BY: C WHITE	SHEET 1 OF 1	PRELIMINARY

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